

**AlphaPlus® 1-Hexene**

Version 1.3

Revision Date 2016-03-15

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : AlphaPlus® 1-Hexene
 Material : 1111050

Company : Saudi Polymers Company
 P.O. Box 11221
 Jubail Industrial City
 Saudi Arabia 31961

SDS Requests: (800) 852-5530
 Technical Information: (832) 813-4862
 Responsible Party: Product Safety Group
 Email:sds@cpchem.com

Local : Saudi Polymers Company
 P.O. Box 11221
 Jubail Industrial City
 Saudi Arabia 31961

SDS Requests: (800) 852-5530
 Technical Information: (832) 813-4862
 Responsible Party: Product Safety Group
 Email:sds@cpchem.com

Emergency telephone:**Health:**

866.442.9628 (North America)
 1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)
 Asia: +800 CHEMCALL (+800 2436 2255) China:+86-21-22157316
 EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group
 E-mail address : SDS@CPChem.com
 Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

SDS Number:100000013419

1/13

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Globally Harmonized System of Classification and Labeling of Chemicals (GHS)**GHS-Classification**

: Flammable liquids, Category 2
 Aspiration hazard, Category 1
 Acute aquatic toxicity, Category 2

GHS-Labeling

Symbol(s)



Signal Word

: Danger

Hazard Statements

: H225: Highly flammable liquid and vapor.
 H304: May be fatal if swallowed and enters airways.
 H401: Toxic to aquatic life.

Precautionary Statements

: **Prevention:**
 P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
 P233 Keep container tightly closed.
 P240 Ground/bond container and receiving equipment.
 P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
 P242 Use only non-sparking tools.
 P243 Take precautionary measures against static discharge.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
 P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician.
 P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
 P331 Do NOT induce vomiting.
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
Storage:
 P403 + P235 Store in a well-ventilated place. Keep cool.
 P405 Store locked up.
Disposal:
 P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3: Composition/information on ingredients

Synonyms

: Alpha-hexene
 alpha-Hexene
 Hexene-1
 Hex-1-ene

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Hexylene
 NAO 6
 Butyl Ethylene
 Butyl Ethylene
 Hexylene
 C6H12
 Hex-1-ene

Molecular formula : C6H12

Chemical Name	CAS-No. / EINECS-No.	Concentration [wt%]
1-Hexene	592-41-6	99 - 100
2-Ethyl-1-Butene	760-21-4	0 - 1

SECTION 4: First aid measures

- General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later. Do not leave the victim unattended.
- If inhaled : If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.
- In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

- Flash point : -26 °C (-15 °F)
Method: closed cup
- Autoignition temperature : 272 °C (522 °F)
- Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO2). Dry chemical.
- Unsuitable extinguishing media : High volume water jet.
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

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- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
- Fire and explosion protection : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.
- Hazardous decomposition products : No data available.

SECTION 6: Accidental release measures

- Personal precautions : Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary, but may not by themselves be sufficient. Review all operations, which have the potential to generating and accumulation of electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures. For more information, refer to OSHA Standard 29 CFR 1910.106 "Flammable and Combustible Liquids"; National Fire Protection Association (NFPA 77), "Recommended Practice on Static Electricity"; and/or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising Out of Static, Lightning, and stray Currents".
- Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use

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only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters****US**

Ingredients	Basis	Value	Control parameters	Note
1-Hexene	ACGIH	TWA	50 ppm,	

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.

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Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

Form : Liquid
Physical state : Liquid
Color : Clear, colorless

Safety data

Flash point : -26 °C (-15 °F)
Method: closed cup

Lower explosion limit : 2 %(V)

Upper explosion limit : 7 %(V)

Oxidizing properties : no

Autoignition temperature : 272 °C (522 °F)

Thermal decomposition : No data available

Molecular formula : C₆H₁₂

Molecular weight : 84.18 g/mol

pH : Not applicable

Pour point : No data available

Boiling point/boiling range : 63.5 °C (146.3 °F)

Vapor pressure : 176.00 MMHG
at 24 °C (75 °F)
106.30 kPa
at 65 °C (149 °F)

Relative density : 0.68
at 15 °C (59 °F)

Density : 645 kg/m³
at 50 °C (122 °F)

678 kg/m³
at 15 °C (59 °F)

674 g/cm³
at 20 °C (68 °F)

Water solubility : 47 MG/L

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	at 20 °C (68 °F) slightly soluble
Partition coefficient: n-octanol/water	: log Pow: 3.87
Viscosity, kinematic	: 0.34 cSt at 40 °C (104 °F)
Relative vapor density	: 2.9 (Air = 1.0)
Evaporation rate	: No data available
Percent volatile	: > 99 %

Other information

Conductivity	: 4.1 pSm Method: ASTM D4308
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SECTION 10: Stability and reactivity

Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
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Possibility of hazardous reactions

Conditions to avoid	: Heat, flames and sparks.
Thermal decomposition	: No data available
Hazardous decomposition products	: No data available
Other data	: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Acute oral toxicity**

1-Hexene	: LD50: > 5,600 mg/kg Species: Rat Sex: male and female Method: Fixed Dose Method
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Acute inhalation toxicity

1-Hexene	: LC50: 110.1 mg/l Exposure time: 4 h Species: Rat Sex: male Test atmosphere: vapor Method: OECD Test Guideline 403
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Skin irritation

1-Hexene : No skin irritation
Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.

Eye irritation

1-Hexene : No eye irritation

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Sensitization**

: Did not cause sensitization on laboratory animals.

Repeated dose toxicity

1-Hexene : Species: Rat, male
Sex: male
Application Route: oral gavage
Dose: 0, 10, 101, 1010, 3365 mg/kg
Exposure time: 28 day
Number of exposures: daily
NOEL: 101 mg/kg
Lowest observable effect level: 1,010 mg/kg
Test substance: yes
Method: OECD Test Guideline 407

Species: Rat, female
Sex: female
Application Route: oral gavage
Dose: 0, 10, 101, 1010, 3365 mg/kg
Exposure time: 28 day
Number of exposures: daily
NOEL: 1,010 mg/kg
Lowest observable effect level: 3,365 mg/kg
Test substance: yes
Method: OECD Test Guideline 407

Species: Rat
Application Route: Inhalation
Dose: 0, 300, 1000, 3000 ppm
Exposure time: 90 day
Number of exposures: 6 h/d, 5 d/wk, 13 wk
NOEL: 3000 ppm
Test substance: yes

Reproductive toxicity

1-Hexene : Species: Rat
Sex: males
Application Route: oral gavage
Dose: 0, 100, 500, 1000 mg/kg
Number of exposures: daily
Test period: 44 d
Test substance: yes
Method: OECD Guideline 421
NOAEL Parent: 1,000 mg/kg

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NOAEL F1: 1,000 mg/kg

Species: Rat
 Sex: females
 Application Route: oral gavage
 Dose: 0, 100, 500, 1000 mg/kg
 Number of exposures: daily
 Test period: 41-51 d
 Test substance: yes
 Method: OECD Guideline 421
 NOAEL Parent: 1,000 mg/kg
 NOAEL F1: 1,000 mg/kg

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Aspiration toxicity**

: May be fatal if swallowed and enters airways.
 Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

CMR effects

1-Hexene

: Carcinogenicity: Not available
 Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
 Teratogenicity: Animal testing did not show any effects on fetal development.
 Reproductive toxicity: Animal testing did not show any effects on fertility.

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Further information**

: Solvents may degrease the skin.

SECTION 12: Ecological information**Toxicity to fish**

1-Hexene

: LC50: 5.6 mg/l
 Exposure time: 96 h
 Species: Oncorhynchus mykiss (rainbow trout)
 semi-static test Test substance: yes
 Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates

1-Hexene

: EC50: 4.4 mg/l
 Exposure time: 48 h
 Species: Daphnia magna (Water flea)
 static test Test substance: no
 Method: OECD Test Guideline 202
 Information given is based on data obtained from similar substances.

Toxicity to algae

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: NOEC: 1.8 mg/l

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Exposure time: 96 h
 Species: Pseudokirchneriella subcapitata (green algae)
 Growth inhibition Method: OECD Test Guideline 201
 Information given is based on data obtained from similar substances.

EC50: > 5.5 mg/l
 Exposure time: 96 h
 Species: Pseudokirchneriella subcapitata (green algae)
 Growth inhibition Method: OECD Test Guideline 201
 Information given is based on data obtained from similar substances.

Bioaccumulation

1-Hexene : This material is not expected to bioaccumulate.

Biodegradability

1-Hexene : 67 - 98 %
 Testing period: 28 d
 Test substance: yes
 According to the results of tests of biodegradability this product is considered as being readily biodegradable.

Ecotoxicology Assessment**Acute aquatic toxicity**

1-Hexene : Toxic to aquatic life.

Chronic aquatic toxicity

1-Hexene : No data available

Results of PBT assessment

1-Hexene : Non-classified PBT substance, Non-classified vPvB substance

Additional ecological information

: Toxic to aquatic life., An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed

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waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

UN2370, 1-HEXENE, 3, II

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

UN2370, 1-HEXENE, 3, II, (-26 °C)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

UN2370, 1-HEXENE, 3, II

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

UN2370, 1-HEXENE, 3, II, (D/E)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

UN2370, 1-HEXENE, 3, II

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

UN2370, 1-HEXENE, 3, II

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information**Notification status**

Europe REACH : On the inventory, or in compliance with the inventory
 United States of America TSCA : On the inventory, or in compliance with the inventory
 Canada DSL : All components of this product are on the Canadian

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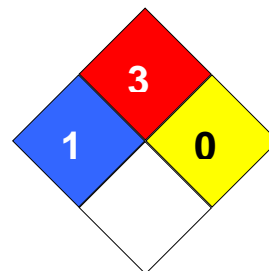
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	DSL	
Australia AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	On the inventory, or in compliance with the inventory
Philippines PICCS	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 1
Fire Hazard: 3
Reactivity Hazard: 0

**Further information**

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act

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>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		